

Work Order ID 56885

March 12, 2010 10:04:30 AM

Page 1

Item ID: D3707-1

Accept

Setup Start

Revision ID:

Stop

Item Name: MOUNTING LUG

Start Date: 3/12/10 Start Qty: 12.00

Cust Item ID:

Required Date: 3/18/10 Req'd Qty: 12.00

Customer:

Reference:

Run Start

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3707

Rev B

100

0.00



BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blank 2.700" long

H.A 10/03/18

~~13~~ 13 0

110

0.00



HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

1- Mill as per Folio FA737 Rev: A & Dwg D3707 Rev: B 2-Deburr
per dwg D3707 and countersink .5625" ON DRILL PRESS

H.A 10/03/18

13 0

120

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

H.A 10/03/18

13 0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 56885

March 12, 2010 10:04:30 AM



Page 2

Item ID: D3707-1

Accept



Setup Start



Revision ID:

Stop



Item Name: MOUNTING LUG

Start Date: 3/12/10 Start Qty: 12.00



Cust Item ID:

Required Date: 3/18/10 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

JM 10-03-18

13

Ø

140

Identify as per dwg & Stock Location: *84*

0.00



Packaging

Memo

0.00

Packaging

10-3-19 (13X) Ø

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/24

CZ 10/3/19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March 12, 2010 10:04:30 AM

Page 1

Work Order ID: 56885



Parent Item: D3707-1



Parent Item Name: MOUNTING LUG

Start Date: 3/12/10

Required Date: 3/18/10

Comments: IPP Rev:A New Issue 08-04-16 JLM Verified By:EC

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRLNB1.250X2.50 0		Purchased	No				f	6.1600	2.7600			



Delrin Bar 1.250"X 2.500"

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

6.16

112665

6.16

~~2.9290~~ 2.9290 ft L.A 10/03/18

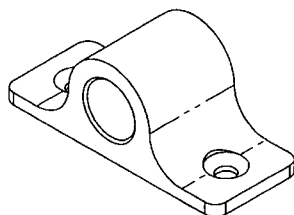
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

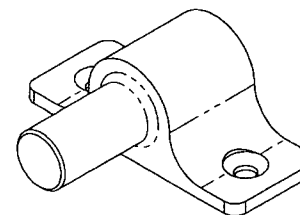
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3707-1 MOUNTING LUG



D3707-3 MOUNTING LUG

RELEASED
09/04/05

B	UPDATED NOTE 1 (ZN A8-1)	MB	08.08.22
A	NEW ISSUE	MB	08.04.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.08.22		

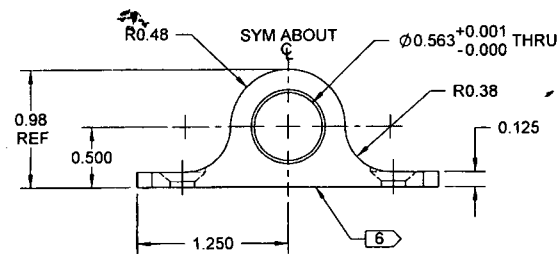
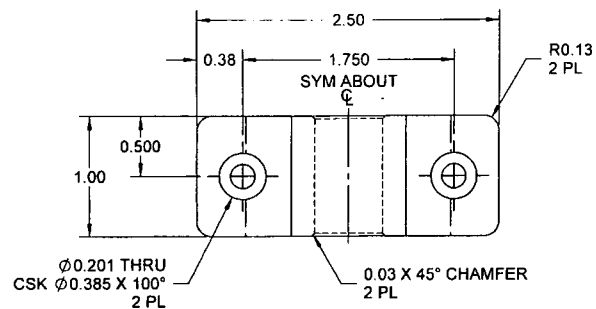
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3707** REV. B
SHEET 1 OF 2
TITLE **MOUNTING LUG** SCALE NTS

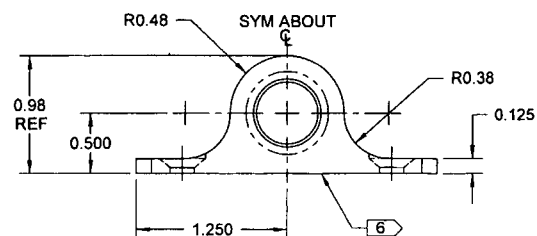
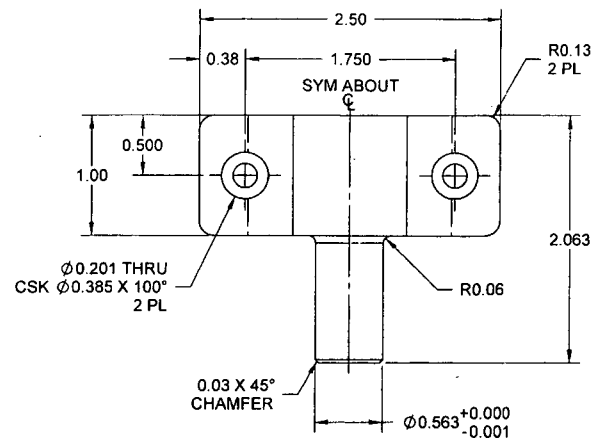
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NOTES:

- 1) MATERIAL: BLACK ACETRON GP ACETAL
(REF DART SPEC M-DELIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: SCRIBE WITH DART P/N "D3707-X" USING VIBRATING STYLUS
- 7) WEIGHT: D3707-1 = 0.04 lbs APPROX
D3707-3 = 0.07 lbs APPROX



D3707-1 MOUNTING LUG



D3707-3 MOUNTING LUG

RELEASED
69/02/05 MIP

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3707	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING LUG	NTS
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